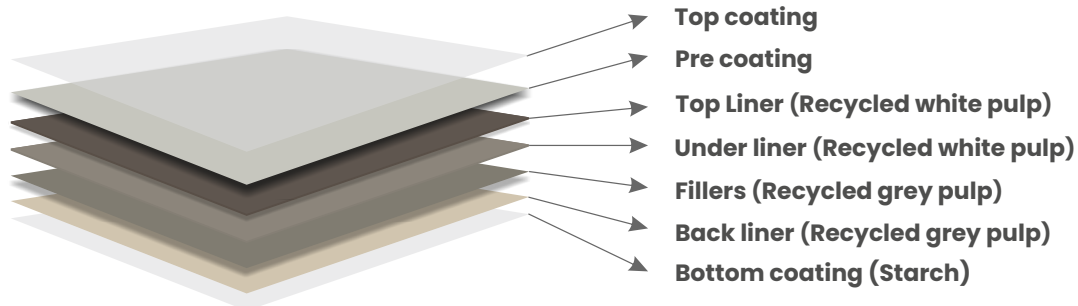


GRADE : AMPEARL PLUS

Substance GM/m ²	Stiffness T-489 OM - 99			Caliper Micron	Bulk (cc/gm)
	MD	CD	GM	T-411 OM-97	
180	23	11	16	221	1.23
200	41	18	27	246	1.23
230	55	24	36	285	1.24
250	71	31	47	310	1.24
260	80	35	53	322	1.24
280	99	43	65	350	1.25
300	121	52	79	375	1.25
320	148	64	97	400	1.25
350	187	81	123	441	1.26
360	197	86	130	454	1.26
380	221	96	145	479	1.26
400	252	110	166	504	1.26
430	266	113	173	546	1.27
450	276	118	180	572	1.27
± 3%	± 10%			± 5%	± 5%

Parameter	Units	Value
Cobb - 60 Top	gsm	40 ± 10
Cobb - 60 Bottom	gsm	50 ± 10
Ply-Bond	Jule/M ²	125 ± 10
Brightness	%	78 ± 1
Gloss	%	45 ± 2
Smoothness	ML/MIN	40 ± 80
Burst Factor	kg/cm ²	20 ± 2
Moisture	%	200 - 250 GSM
		260 - 300 GSM
		310 - 350 GSM
		360 - 400 GSM
		410 - 460 GSM
		5.5-6.0
		6.0-6.5
		6.5-7.0
		7.0-7.5
		7.5-8.0

BOARD CONSTRUCTION



Note:-

1. All Properties are according to Ambani Paper LLP.
2. Test Climate 23°C ± 1 & 50 % ± 5 RH
3. Tolerance are based upon 95% Confidence limit of single mill measurement of conditioned random samples

AMBANI PAPER LLP

Morbi-Halvad Road, Behind Parth Hotel, Near Knal Road, Ghuntu Village, Morbi-363 642 (Gujarat) INDIA

PHONE: +91-95125 12587 | +91-95125 12588

E-mail: sales@ambanipaper.com