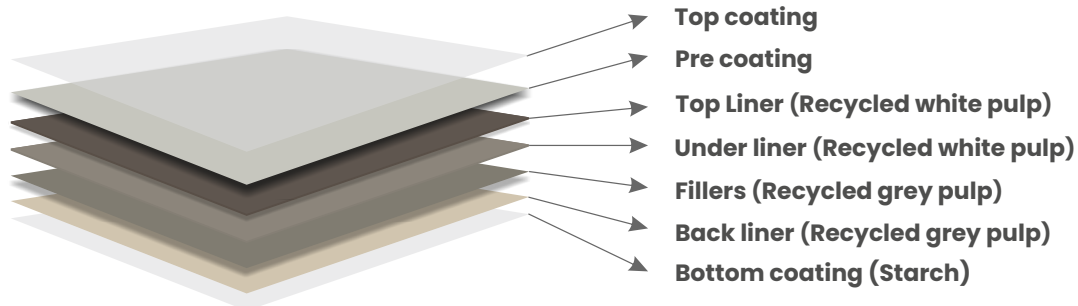


GRADE : AMPEARL LITE

Substance GM/m ²	Stiffness T-489 OM - 99			Caliper Micron	Bulk (cc/gm)
	MD	CD	GM	T-411 OM-97	
180	25	12	17	224	1.24
200	42	19	27	250	1.25
230	58	26	39	288	1.25
250	74	32	48	315	1.26
260	82	35	53	328	1.26
280	103	44	67	353	1.26
300	123	54	81	378	1.27
320	153	65	100	406	1.27
350	190	82	125	445	1.27
360	200	87	132	457	1.28
380	227	98	149	486	1.28
400	256	111	168	512	1.28
430	269	116	176	551	1.28
450	281	122	185	576	1.28
± 3%	± 10%			± 5%	± 5%

Parameter	Units	Value
Cobb - 60 Top	gsm	40 ± 10
Cobb -60 Bottom	gsm	50 ± 10
Ply-Bond	Jule/M ²	125 ± 10
Brightness	%	76 ± 1
Gloss	%	35 ± 2
Smoothness	ML/MIN	80 ± 150
Burst Factor	kg/cm ²	20 ± 2
Moisture	%	5.5-6.0
180 - 250 GSM		6.0-6.5
260 - 300 GSM		6.5-7.0
310 - 350 GSM		7.0-7.5
360 - 400 GSM		7.5-8.0
410 - 460 GSM		

BOARD CONSTRUCTION



Note:-

1. All Properties are according to Ambani Paper LLP.
2. Test Climate 23°C ± 1 & 50 % ± 5 RH
3. Tolerance are based upon 95% Confidence limit of single mill measurement of conditioned random samples

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